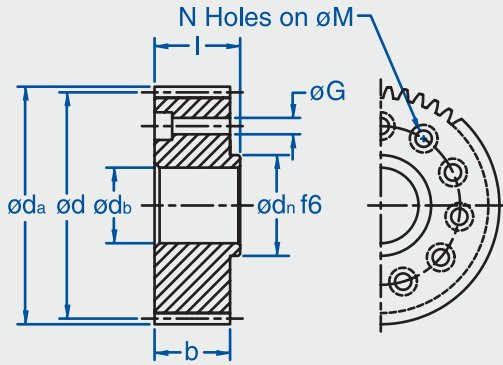


MODULE 2.0 - 6.0

Helical teeth
 Teeth pressure angle $\phi=20^\circ$
 L.H. Helix angle $\beta=19^\circ 31' 42''$
 Material AISI 5115 (16MnCr5)
 Case hardened, ground teeth
 Quality 5f24 (-AGMA 12)



PINIONS FLANGE MOUNTED PER ISO 9409-1

No. teeth	Module	da	d	db	dn f6	b	l	G	M	N	Part No.
45	2.0	100	95.49	30	40	30	34	6.5	63	15	OP0.45.2.H
36	2.5	101	95.49	30	40	30	34	6.5	63	15	OP0.36.2.5.H
42	2.5	117	111.41	40	50	30	34	9	80	11	OP1.42.2.5.H
35	3.0	118	111.41	40	50	35	39	9	80	11	OP1.35.3.H
52	3.0	173	165.52	68	80	35	41	11	125	11	OP2.52.3.H
39	4.0	175	165.52	68	80	45	51	11	125	11	OP2.39.4.H
45	4.0	201	190.99	75	90	45	51	18	140	12	OP3.45.4.H
36	5.0	203	190.99	75	90	55	61	18	140	12	OP3.36.5.H
42	5.0	236	222.82	85	100	55	61	22	160	12	OP4.42.5.H
35	6.0	238	222.82	85	100	66	72	22	160	12	OP4.35.6.H

Dimensions are in mm and are subject to change - consult factory.